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No.: RZUN2024-1543

检测报告 TEST REPORT

UN38.3

NAME OF SAMPLE:	Li-ion Polymer Battery				
产品名称:	锂聚合物电池				
CLIENT:	SHENZHEN APICAL TECHNOLOGY CO.,LTD				
委托单位:	深圳市爱培科技术股份有限公司				
CLASSIFICATION OF TEST:	Commission Test				
检测类别:	委托测试				



检测报告

TEST REPORT

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Name of samples: Li-ion Polymer Battery 样品名称:锂聚合物电池	Type/Model: 型号规格: FT603940P 3,7V 1100mAh 4,07Wh
Color: Silver 样品颜色:银色	Physical shape: Prismatic 样品形状: 棱柱形
Commissioned by: SHENZHEN APICAL TECHNOLOGY CO.,LTD 委托单位: 深圳市爱培科技术股份有限公司	Commissioner address: 9/F.B Building,Tsinghua Unis Infoport ,LangShan Road,North District,Hi-tech Industrial Park,Nanshan,Shenzhen 委托单位地址:深圳市南山区科技园北区朗山路清华紫光信息港 B 栋 9 楼
Manufacturer: Hangzhou Future Power Technology Co.,Ltd 制造商: 杭州金色能源科技有限公司	Manufacturer address: No.16, Dongwang Road,Dongzhou Street, Fuyang , Hangzhou, Zhejiang, China 311400 制造商地址: 浙江省杭州市富阳区东洲街道东望路 16 号
Factory: Hangzhou Future Power Technology Co.,Ltd 生产厂: 杭州金色能源科技有限公司	Factory address: No.16, Dongwang Road,Dongzhou Street, Fuyang, Hangzhou, Zhejiang, China 311400 生产厂地址: 浙江省杭州市富阳区东洲街道东望路 16 号
Classification of test: Commission Test 检测类别: 委托测试	Quantity of sample: 48 cells 样品数量: 48 个电芯
Tested according to: 测试标准: ST/SG/AC.10/11/Rev.7/Amend.1/Section 38.3	Sample identification: 样品标识序号: c1#~c48#
Receiving date: 接样日期: 2024-01-25	Means of receiving: Submitted by commissioner 接样方式: 委托单位送样
Completing date: 完成日期: 2024-03-05	Test item: 8 items 测试项目: 8 项

Test conclusion:

检测结论:

The Li-ion Polymer Batteries submitted by SHENZHEN APICAL TECHNOLOGY CO.,LTD are tested according to Section 38.3 of the Seventh revised edition Amendment 1 of the Manual of Tests and Criteria (ST/SG/AC.10/11/Rev.7/Amend.1/Section 38.3). The test items are full items. The test results comply with the relevant requirements of the standard.

由深圳市爱培科技术股份有限公司送检的复数的加速、依据联合国《试验和标准手册》第七修订版修正 1 第 38.3 节进行检测,试验为全项目,试验结果的合标准相关要求。

Title:Manager批准人职务:经理

Approved by: Huang Kun Reviewed by: Zhang Siyao Tested by: Jiang Weiwei

批准: Hungen 审核: Zhang siyon 检测: Jiang Weiwei

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Description and illustration of the sample:

样品说明及描述:

The sample's status is good

样品状况良好。

Cell Dimensions/电芯尺寸: 5,97mm*39,42mm*40,5mm

Watt-hour rating of each cell/ 单个电芯的瓦时率: 4,07Wh

Test item	Sample No.	State	Remark
试验项目	样品编号	状态	备注
	c1#~c5#	at first cycle, in fully charged states 第一个交替充电放电周期完全充电状态	
T.1~T.5	c6#~c10#	after 25 cycles ending in fully charged states 第 25 个交替充电放电周期完全充电状态	-
Te	c11#~c15#	at first cycle at 50% of the design rated capacity 第一个交替充电放电周期充电到设计额定容量的 50%	
T.6	c16#~c20#	after 25 cycles ending at 50% of the design rated capacity 第 25 个交替充电放电周期充电到设计额 定容量的 50%	-
	c41#~c44#	at first cycle, in fully charged states 第一个交替充电放电周期完全充电状态	-
T.7	c45#~c48#	after 25 cycles ending in fully charged states 第 25 个交替充电放电周期完全充电状态	-
	c21#~c30#	at first cycle, in fully discharged states 第一个交替充电放电周期完全放电状态	-
T.8	c31#~c40#	after 25 cycles ending in fully discharged states 第 25 个交替充电放电周期完全放电状态	-

Description of the deviation from the standard, if any:

试验结果不符合标准项的说明:

/

Remarks:

备注:

Throughout this report a comma is used as the decimal separator.

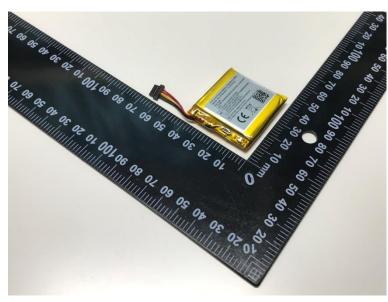
本报告中以逗号代替小数点。

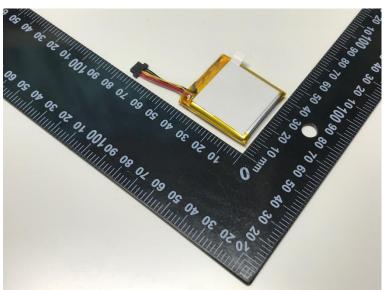
The Li-ion Polymer Batteries submitted by SHENZHEN APICAL TECHNOLOGY CO.,LTD are single cell batteries. According to the standard, a single cell battery is considered a "cell" and shall be tested according to the testing requirements for "cell".

深圳市爱培科技术股份有限公司所送的锂聚合物电池是单电芯电池。根据标准要求,单电芯电池被视为"电芯",须根据"电芯"的实验要求进行试验。

Photos of Samples and Labels/样品照片及标识

Single Cell Battery /单电芯电池 (FT603940P 3,7V 1100mAh 4,07Wh)







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ST/SG/AC.10/11/Rev.7/Amend.1/Section 38.3								
Clause 章节	Requirements 标准要求	Result 测试结果	Verdict 判定					
38.3.4	Procedure/试验步骤		_					
	Test T.1: Altitude simulation/试验 T.1: 高度模拟							
	Test cells and batteries shall be stored at a pressure six hours at ambient temperature (20±5℃)/ 将电芯利压力为不大于 11,6kpa 的环境中贮存不少于 6 个小时							
	Requirement/标准要求:							
38 3 <i>/</i> / 1	1 Cells and batteries Mass loss limit: ≤0,2% /样品质量损失≤0,2%	The samples c1#~c10#: No leakage, no venting, no	P					
38.3.4.1	2 Open circuit voltage not less than 90%, The requirement relating to voltage is not applicable to test cells and batteries at full discharged states. 样品试验后开路电压应不低于试验前开路电压的 90	disassembly, no rupture and no fire/编号为c1#~c10#的样品:无漏液、无排气、无解体、无破裂以	•					
	%,此要求不适用于完全放完电的电池和电芯。 3 No leakage, no venting, no disassembly, no rupture and no fire 样品(电池)应无漏液、无排气、无解体、无破裂以及无着火现象的发生	及无着火现象 The data is shown in Table 1./数据见表 1						
	Test T.2: Thermal test/试验 T.2: 温度试验							
	Test cells and batteries are to be stored for/电池存储条件如下:							
	1 For small cells and batteries: one temperature cycle: 72±2℃(6h) —-40±2℃(6h) /对于小电芯和电池: 一次温度循环为 72±2℃(6h) —-40±2℃(6h)							
	For large cells and batteries: one temperature cycle: 72±2℃(12h) —-40±2℃(12h) /对于大电芯和电池: 一次温度循环为 72±2℃(12h) —-40±2℃(12h)							
	2 The maximum time interval between test temperature extremes is 30 minutes/温度转换最大间隔时间为 30min							
	3 This procedure is to be repeated 10 times/重复 10 次循环							
38.3.4.2	4 after which all test cells and batteries are to be stored for 24 hours at ambient temperature (20±5℃)/循环结束后,电池在 20±5℃的条件下 搁置 24 小时							
	Requirements/标准要求							
	1 Cells and batteries Mass loss limit: ≤0,2% /样品质	The samples c1#~c10#:						
	量损失≤0,2% 2 Open circuit voltage not less than 90%, The requirement relating to voltage is not applicable to test cells and batteries at full discharged states. 样品试验后开路电压应不低于试验前开路电压的 90%,此要求不适用于完全放完电的电池和电芯。	No leakage, no venting, no disassembly, no rupture and no fire/编号为c1#~c10#的样品:无漏液、无排气、无解体、无破裂以及无着火现象						
	3 No leakage, no venting, no disassembly, no rupture and no fire 样品(电池)应无漏液、无排气、无解体、无破裂以及无着火现象的发生	The data is shown in Table 1./数据见表 1						

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ST/SG/AC.10/11/Rev.7/Amend.1/Section 38.3					
·	Ult Verdict 结果 判定				
Test T.3: Vibration/试验 T.3: 振动 1 Cells and batteries are firmly secured to the platform of the vibra 志和电池牢固地安装在振动台(的台面)上 2 The vibration: a sinusoidal waveform with a logarithmic sweep be 200Hz and back to 7Hz traversed in 15 minutes/振动以正弦波形至 200Hz, 然后在减少回到 7Hz 为一个循环,一个循环持续 15 分 送。 3 For cells and small batteries: from 7 Hz a peak acceleration of 1 until 18Hz is reached. The amplitude is then maintained at 0,8r excursion) and the frequency increased until a peak acceleratio (approximately 50Hz). A peak acceleration of 8g₁ is then main frequency is increased to 200Hz. / 对于电芯和小型电池: 从 7Hz 月值加速度保持不变,直到达到 18Hz。然后将振幅保持在 0,8mm(并且频率增加直到出现 8g₁的峰值加速度(大约 50Hz)。然后保护度,直到频率增加到 200Hz。 For large batteries: from 7Hz a peak acceleration of 1g₁ is maintair reached. The amplitude is then maintained at 0,8mm (1,6mm tota the frequency increased until a peak acceleration of 2g₁ occur 25Hz). A peak acceleration of 2g₁ is then maintained until the frequency increased until a peak acceleration of 2g₁ occur 25Hz). A peak acceleration of 2g₁ is then maintained until the frequency increased until a peak acceleration of 2g₁ occur 25Hz). The peak acceleration of 2g₁ occur 25Hz) and peak acceleration of 2g₁ occur 25Hz). The peak acceleration of 2g₁ occur 25Hz). The peak acceleration of 2g₁ occur 25Hz) and peak acceleration of 2g₁ occur 25Hz). The peak acceleration of 2g₁ occur 25Hz) and peak acceleration of 2g₁ occur 25Hz) and peak acceleration of 2g₁ occur 25Hz). The peak acceleration of 2g₁ occur 25Hz and peak ac	machine /电 een 7Hz and 以7Hz 增加 的对数前移传 s maintained (1,6mm total f 8gn occurs ned until the 以1gn 的峰值 从1,6mm) In 的峰值加速 until 18Hz is cursion) and pproximately frequency is reguency is requency is req				

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ST/SG/AC.10/11/Rev.7/Amend.1/Section 38.3								
Clause 章节	Requirements Result 标准要求 测试结果							
	Test T.4: Shock/试验 T.4: 冲击							
章节 38.3.4.4		wids果 ting machine/以稳固的托架固 f peak acceleration of 150 gn by be subjected to a half-sine n of 11 milliseconds. / 对每个 读 6 毫秒,大型电芯须经受最后。 k of peak acceleration of 150 ler) and pulse duration of 6 half-sine of peak acceleration maller) and pulse duration of 100850 mass 中的较小值)的半正 经受最大加速度 50gn(或与 正弦波冲击。 ocks in the positive direction three mutually perpendicular 18 shocks/每个电池或电池组	Verdict 判定 P					
	Requirements/标准要求: 1 Cells and batteries Mass loss limit: ≤0,2% /样品质量损失≤0,2% 2 Open circuit voltage not less than 90%, The requirement relating to voltage is not applicable to test cells and batteries at full discharged states. 样品试验后开路电压应不低于试验前开路电压的 90%,此要求不适用于完全放完电的电池和电芯。 3 No leakage, no venting, no disassembly, no rupture and no fire 样品(电池)应无漏液、无排气、无解体、无破裂以及无着火现象的发生	The samples c1#~c10#: Acceleration=150g _n No leakage, no venting, no disassembly, no rupture and no fire/编号为c1#~c10#的样品: 峰值加速度=150g _n 无漏液、无排气、无解体、无破裂以及无着火现象 The data is shown in Table 1./数据见表 1						

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ST/SG/AC.10/11/Rev.7/Amend.1/Section 38.3						
Clause 章节	Requirements 标准要求	Result 测试结果	Verdict 判定			
	Test T.5: External Short Circuit/试验 T.5 :外部短路					
	1The cell or battery to be tested shall be heated for a reach a homogeneous stabilized temperature 57±4° 度稳定在 57±4℃					
	2 The cell or battery shall be subjected to a short circuit condition with a total external resistance of less than 0,1 ohm at 57 ± 4 °C, This short circuit condition is continued for at least one hour after the cell or battery external case temperature has returned to 57 ± 4 °C/将样品正负极用小于 0,1 Ω 的总电阻回路进行短路,样品的外表温度恢复到 57 ± 4 °C 之后保持短路状态 1 小时以上。					
38.3.4.5	3 The cell or battery must be observed for a further six hours for the test to be concluded, /对电芯或电池必须进一步观察 6 个小时才能下结论。					
	Requirements/标准要求: During the test and within six hours after test ,the cells or batteries 在试验过程中以及之后 6 个小时内,电芯或电池样品	The samples c1#~c10#: no disassembly, no rupture and no fire/编号为				
	1. External temperature not exceed 170℃	c1#~c10#的样品: 无解体、				
	外表温度不超过 170℃					
	2. No disassembly, no rupture and no fire. 无解体、无破裂和无着火现象发生。	The data is shown in Table 1./数据见表 1				

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ST/SG/AC.10/11/Rev.7/Amend.1/Section 38.3							
Clause 章节	Requirements 标准要求	Result 测试结果	Verdict 判定				
	Test T.6: Impact / Crush / 试验 T.6: 撞击/挤压		Р				
	Impact (applicable to cylindrical cells not less than 18r 撞击(适用于直径不小于 18 毫米的圆柱形电池)	mm in diameter) /					
	1 This test sample cell or component cell is to be plac 将试验样品用的电芯或聚合物电芯放在一个平坦光滑的						
	2 A 15,8 mm diameter bar is to be placed across the centre of the sample, A 9,1kg mass is to be dropped from a height of 61±2,5cm onto the sample./将一直径为 15,8mm 的不锈钢圆棒横过电池中部放置后,将一质量为 9,1kg 的物体从 61±2,5cm 的高度落向样品。						
	3 The test sample is to be impacted with its longitu surface and perpendicular to the longitudinal axis diameter curved surface lying across the centre of th is to be subjected to only a single impact./ 接受撞击日平行并与横放在试样中心的直径 15,8±0,1 毫米弯曲表日经受一次撞击。	of the 15,8 mm ± 0,1mm te test sample. Each sample 的试样,纵轴应与平坦的表面	N/A				
	Requirements/标准要求: 1 Cells external temperature not exceed 170℃.电芯或电池的最高表面温度应不超过 170℃ 2 No disassembly, no fire within six hours of this test 试验结束后 6 个小时之内,电芯和聚合物电芯应无解	-					
38.3.4.6	Crush (applicable to prismatic, pouch, coin/button ce than 18mm in diameter) / 挤压(适用于棱柱形、袋装、硬币/纽扣电池和直径小 1 A cell or component cell is to be crushed betw crushing is to be gradual with a speed of approximate of contact. The crushing is to be continued until the fire is reached. / 将电池或元件电池放在两个平面之间挤压一个接触点上的速度大约为 1,5 厘米/秒。挤压持续进一: (a) The applied force reaches 13 kN ± 0,78 kN. / 施加(b) The voltage of the cell drops by at least 100 mV,/相(c) The cell is deformed by 50% or more of its original 厚度的 50%以上。 2. A prismatic or pouch cell shall be crushed by applying For cylindrical cells, the crush force shall be applying for cylindrical cells, the crush force shall be applying in the cylindrical cells, the crush force shall be applying in the cylindrical cells, the crush force shall be applying in the cylindrical cells, the crush force shall be applying in the cylindrical cells, the crush force shall be applying in the cylindrical cells, the crush force shall be applying in the cylindrical cells, the crush force shall be applying in the cylindrical cells, the crush force shall be applying in the cylindrical cells, the crush force shall be applying in the cylindrical cells, the crush force shall be applying in the cylindrical cells, the crush force shall be applying in the cylindrical cells, the crush force shall be applying in the cylindrical cells, the crush force shall be applying in the cylindrical cells, the crush force shall be applying in the cylindrical cells, the crush force shall be applying in the cylindrical cells, the crush force shall be applying in the cylindrical cells, the crush force shall be applying in the cylindrical cells, the cylindrical c	于 18 毫米的圆柱形电池) ween two flat surfaces. The ely 1,5 cm/s at the first point rest of the three options below 压,挤压力度逐渐加大,在第行,直到出现以下三种情况之的力达到 13kN±0,78kN。且池的电压下降至少 100 毫伏al thickness./电池变形达原始。 blying the force to the widest the force on its flat surfaces. oplied perpendicular to the	P				

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	ST/SG/AC.10/11/Rev.7/Amend.1/Se	ection 38.3						
Clause 章节	Requirements 标准要求	Result 测试结果	Verdict 判定					
38.3.4.7	Test T.7: Overcharge/试验 T.7: 过度充电 1 The charge current shall be twice the manufacturer's recommended maximum continuous charge current/以 2 倍制造厂推荐的最大持续充电电流对样品充电 2 The minimum voltage of the test shall be as follows/本试验最小电压见下文							
	a) When the manufacturer's recommended charge voltage is not more than 18V, the minimum voltage of the test shall be the lesser of two times the maximum charge voltage of the battery or 22V/ 如果厂家推荐的充电电压不超过 18V,本试验的最小充电电压应是厂家标定最大充电电压的两倍或者是 22V之中的较小者。 b) When the manufacturer's recommended charge voltage is more than 18V, the minimum voltage of the test shall be 1,2 times the maximum charge voltage/ 如果厂家推荐的充电电压超过 18V,本试验的最小充电电压应是厂家标定最大充电电压的 1,2倍。 3 Tests are to be conducted at ambient temperature 20±5℃,The duration of the test shall be 24 hours/20±5℃的环境温度下,试验持续 24 小时。 Requirements/标准要求: No disassembly and no fire within seven days of this test	The voltage of the test is 8,4V, and the current is 2,2A 试验的电压为 8,4V, 电流为 2,2A The samples c41#~c48#: For voltage data before test, see table 3. / 试验前电	P					
	试验样品在试验中和试验后7天内,应无解体和无着火现象发生。	压见表 3 no disassembly, no rupture and no fire/编号为c41#~c48#的样品:无解体、无着火现象						
	Test T.8: Forced discharge/试验 T.8: 强制放电							
	Each cell shall be forced discharged at ambient temperature by connecting it in series with a 12 V D.C. power supply at an initial current equal to the maximum discharge current specified by the manufacturer, 20±5℃的环境温度下,将单个电芯连接在 12V 的直流电源上进行强制放电,此直流电源提供给每个电芯初始电流为制造厂指定的最大放电电流。							
38.3.4.8	The specified discharge current is to be obtained by connecting a resistive load of the appropriate size and rating in series with the test cell. Each cell shall be forced discharged for a time interval (in hours) equal to its rated capacity divided by the initial test current (in ampere)							
	指定的放电电流通过串联在试验电芯上的合适大小和:的强制放电时间(小时)为额定容量除以初始电流(多							
	Requirements/标准要求: No disassembly and no fire within seven days of this test 试验样品在试验中和试验后 7 天内,应无解体和无着	The samples c21#~c40#: no disassembly and no fire/编号为 c21#~c40#的样品: 无解体、无着火现象						
	火现象发生。	The data is shown in Table 4./数据见表 4						

	Table1: T1~T5 / 表 1. 试验 1~试验 5										
Sample No.	test / 试 test /试	prior to	Test T.1: Altitude simulation/ 试验 T.1: 高度模拟		Test T.2: Th 试验 T.2:		Test T.3: V 试验 T.3		Test T.4: S 试验 T.4:		Test T.5: External Short Circuit/ 试验 T.5 外部 短路
样品号		验前电	Mass Loss(%) 质量损失(%)	OCV Retention Ratio(%) 电压保留比(%)	Mass Loss(%) 质量损失(%)	OCV Retention Ratio(%) 电压保留比 (%)	Mass Loss(%) 质量损失(%)	OCV Retention Ratio(%) 电压保留比 (%)	Mass Loss(%) 质量损失(%)	OCV Retention Ratio(%) 电压保留比 (%)	Temp. (℃) 温度 (℃)
c1#	20,238	4,163	0,005	99,880	0,000	99,278	0,000	99,976	0,000	99,952	57,1
c2#	20,564	4,160	0,005	99,856	0,005	99,206	0,005	99,951	0,000	99,976	57,0
c3#	20,382	4,160	0,000	99,880	0,005	99,302	0,000	99,976	0,005	100,000	57,2
c4#	20,444	4,159	0,005	99,591	0,005	98,069	0,005	99,828	0,000	99,877	57,0
c5#	20,651	4,158	0,000	99,856	0,000	99,277	0,000	99,976	0,000	99,976	57,2
c6#	20,604	4,161	0,005	99,832	0,000	99,109	0,000	99,927	0,005	99,951	57,0
c7#	20,555	4,159	0,005	99,880	0,005	99,302	0,005	99,927	0,000	100,000	57,2
c8#	20,559	4,162	0,000	99,832	0,000	98,845	0,000	99,854	0,000	99,951	57,0
c9#	20,660	4,159	0,000	99,856	0,005	99,278	0,005	99,927	0,000	100,000	57,1
c10#	20,496	4,163	0,005	99,880	0,000	99,278	0,000	99,952	0,005	99,976	57,0

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	Table2: Crush /表 2:挤压											
Test T.6:	Sample No. 样品号	c11#	c12#	c13#	c14#	c15#	c16#	c17#	c18#	c19#	c20#	
Crush/试验 T.6:挤压	OCV prior to test / 试验前电压(V)	3,801	3,802	3,805	3,803	3,804	3,799	3,803	3,801	3,803	3,793	
11014)//	Temp. (℃) 温度 (℃)	22,5	22,5	22,7	22,8	22,8	22,3	21,9	21,9	21,9	21,7	

	Table3: Overcharge Test of batteries/ 表 3 过度充电										
Test T.7: Overcharge /	Sample No. 样品号	c41#	c42#	c43#	c44#	c45#	c46#	c47#	c48#		
试验 T.7: 过 度充电	OCV prior to test / 试验前电压(V)	4,164	4,162	4,161	4,159	4,156	4,161	4,160	4,158		

Table 4: Forced discharge / 表 4. 强制放电											
Test T.8: Forced discharge / 试验 T.8: 强制放电	Sample No. 样品号	c21#	c22#	c23#	c24#	c25#	c26#	c27#	c28#	c29#	c30#
	OCV prior to test / 试验前电压(V)	3,335	3,327	3,323	3,334	3,311	3,324	3,337	3,325	3,327	3,326
	Sample No. 样品号	c31#	c32#	c33#	c34#	c35#	c36#	c37#	c38#	c39#	c40#
	OCV prior to test / 试验前电压(V)	3,331	3,330	3,326	3,334	3,321	3,331	3,335	3,332	3,329	3,325

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注意事项 Important

1. 报告无检测单位印章无效。

The test report is invalid without the seal of CVC.

- 2. 未经本试验室书面同意,不得部分地复制本报告。
 Nobody is allowed to photocopy or partly photocopy this test report without written permission of CVC.
- 3. 本报告无批准人、审核人及检测人签名无效。
 The test report is invalid without the signatures of Ratifier, Reviewer and Testing engineer.
- 4. 本报告涂改无效。

The test report is invalid if altered,

- 5. 对检测报告若有异议,应于收到报告之日起十五天内向检测单位提出。 Objections to the test report must be submitted to CVC within 15 days.
- 6. 本报告仅对送检样品负责。

The test report is valid for the tested samples only.

7. 判定栏中"-"表示"不需要判定","P"表示"通过","F"表示"不通过", "N/A"表示"不适用"。

As for the Verdict, "-" means "no need for judgement", "P" means "pass", "F" means "fail" and "N/A" means "not applicable".

报告中未加 CMA 标志时,检测数据和结果仅供科研、教学或内部质量控制之用。
The test data and test results given in this test report should only be used for purposes of scientific research, teaching and internal quality control when the CMA symbol is not presented.

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